

Work Order ID 151933

Friday, October 14, 2016 1:55:35 PM

151933

Page 1

Item ID: D407-559-113

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 206L Series/407 Bearpaws - Large

Start Date: 9/29/2016 Start Qty: 1.00

Required Date: 10/14/2016 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: **DAS 21 9-89** Date: **OCT 17 2016**

Tooling:

Date:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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IIN-D206-559	L
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100	Document Control	0.00
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~~DEC 12 2016~~***100***

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPPD407-559-113 CHG003-

CUG 004

DAS 21 9-89**DAS 27 9-89**
DEC 15 2016~~**DAS 27 9-89**~~

160

Pick Kit

0.00

160

Packaging

Packaging

Memo

0.00

2

DAS 6 9-89

DEC 12 2016

DAS 28 9-89

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Quality Control

Memo

0.00

DAS 27 9-89

DEC 15 2016

Work Order ID 151933

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151933

Page 2

Item ID: D407-559-113

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: 206L Series/407 Bearpaws - Large

Start Date: 9/29/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/14/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

180

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD407-559-113
LOCATION: FG015DAS 27 9-89
DAS 28 9-89

DEC 15 2016

190

190

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.02

DAS 21 9-89

DEC 19 2016

MF
16-12-16

Picklist Print

Friday, October 14, 2016 1:55:34 PM

Page 1

Work Order ID: 151933

151933

Parent Item: D407-559-113

D407-559-113

Parent Item Name: 206L Series/407 Bearpaws - Large

Start Date: 9/29/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD 09.10.29 verified by:EC
 IPP RevB: ECN09-698p DD 09.11.03 verified by:EC IPP RevC:
 as per revision K DD 09.11.24 verified by:EC IPP Rev:D 10.05.27
 per ECN10-575 DD verf:EC
 IPP REV:E 11-04-11 PER INN REV L JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2274 *D2274* Radius Block		Manufactured	No			160	Each	12.0000	16	1632	DAS 6 9-89	DEC 12 2016	DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				12					
					86855			12		15763			
D3456-1 *D3456-1* Washer		Manufactured	No			160	Each	65.0000	8	816	DAS 6 9-89	DEC 12 2016	DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				7		151938			
					25701			7					
				ST037				58					
					149551			8					
					150652			50					
D4011-1 *D4011-1* Clamp, Short		Manufactured	No			160	Each	75.0000	8	816	DAS 6 9-89	DEC 12 2016	DAS 28 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST544				75					
					151217			75					

Picklist Print

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Work Order ID: 151933

151933

Parent Item: D407-559-113

D407-559-113

Parent Item Name: 206L Series/407 Bearpaws - Large

Start Date: 9/29/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

D4011-5 Manufactured No

160 Each 50.0000 8

D4011-5

Clamp, Short

**

DAS
6
9-89

DAS
28
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST542

50

131258

16

132223

22

132624

12

D4012-1

Manufactured No

160 Each 55.0000 8

D4012-1

Cushion

**

DAS
6
9-89

DAS
28
9-89

DEC 12 2016

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

5

133458

5

ST545

50

151095

50

D4355-1

Manufactured No

160 Each 0.0000 2

D4355-1

Bearpaw

**

DAS
6
9-89

DAS
28
9-89

DEC 12 2016

D4360-041

Manufactured No

160 Each 9.0000 2

D4360-041

Wearplate Assembly

**

DAS
6
9-89

DAS
28
9-89

DEC 12 2016

DAS
27
9-89

Location

Loc Qty

Loc Code

ST605

9

102873

5

115962

1

132536

3

Picklist Print

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Page 3

Work Order ID: 151933

151933

Parent Item: D407-559-113

D407-559-113

Parent Item Name: 206L Series/407 Bearpaws - Large

Start Date: 9/29/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

AN4C11A Purchased No

160 Each 73.0000 8

AN4C11A

Bolt

DAS 28 9-89
DAS 27 9-89

**

Location

Loc Qty

Loc Code

ST344

73

m134370

73

AN4C20A Purchased No

160 Each 60.0000 16

AN4C20A

Bolt

DAS 28 9-89
DAS 27 9-89

**

Location

Loc Qty

Loc Code

OVER002

25

M128429

25

ST312A

19

M128818

19

ST343

16

M129390

16

AN4C21A Purchased No

160 Each 88.0000 16

AN4C21A

BOLT

DAS 28 9-89
DAS 27 9-89

**

Location

Loc Qty

Loc Code

OVER002

50

M129390

50

ST312A

22

M129384

22

ST345

16

M128636

1

M128973

15

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Shop Packet Print

Page 3

Picklist Print

Friday, October 14, 2016 1:55:35 PM

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Work Order ID: 151933

151933

Parent Item: D407-559-113

D407-559-113

Parent Item Name: 206L Series/407 Bearpaws - Large

Start Date: 9/29/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

160

Each

877.0000

24

24 48

MS21043-4

Nut

DAS
28
9-89

Location

Loc Qty

Loc Code

FG 40

104603 40

GA 17

m132803 17

OVER007 500

m135600 500

ST302 320

m135407 20

m135530 300

48

NAS1149D0463J

Purchased

No

160

Each

2,528.000

16

16 32

NAS1149D0463.J

Washer

135949

DAS
28
9-89

Location

Loc Qty

Loc Code

GA 135

M134508 32

M135056 103

ST260a 1000

M135767 1000

ST263 1393

M135530 393

M135671 1000

DAS
27
9-89

DAS
28
9-89

REFERENCE ONLY

DART AEROSPACE LTD.

D206-559

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

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Revision: L
Date: 11.04.08

Work Order ID 151933

Monday, December 12, 2016 11:22:11 AM

151933

Page 1

Item ID: D407-559-113

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 206L Series/407 Bearpaws - Large

Start Date: 9/29/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 10/14/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-559

L

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPPD407-559-113 CHG003

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.01

Quality Control

DAS
21
9-89

DEC 12 2016

DAS
21
9-89

7

Description: BEARPAW INSTALLATION

[illegible]